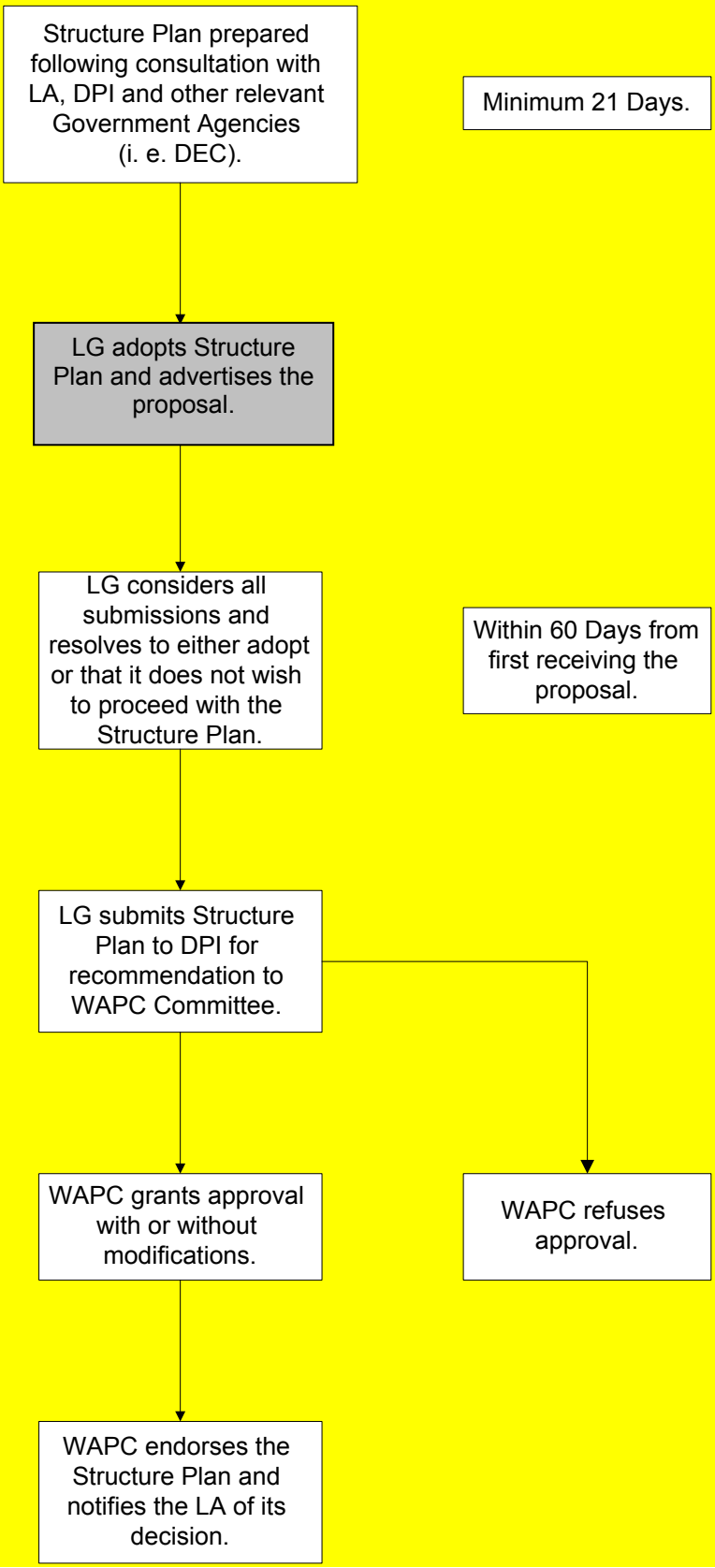Structure Plan Process